



| Parts List | | | | | | |
|------------|-------|-----------|-------------------------------------|-----|---------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | | 811587A4 | COVER ASSEMBLY-Rocker Valve | 2 | | 2 |
| 2 | 25 | 811553 | GROMMET-Rocker Cover | 2 | | 5 |
| 3 | 36 | 811569 | CAP-Oil Filler | 2 | | |
| 4 | 37 | 848590 | DECAL | 2 | | |
| 5 | 22 | 848557 | FITTING | 2 | | 2 |
| 6 | 54 | 64235 | J CLIP | 1 | | 2 |
| 7 | 54 | 42553 | J CLIP | 2 | (POWER STEERING MODELS) | 2 |
| 8 | 11 | 35888 | NUT (.250-28)-Rocker Cover Stud | 14 | | 2 |
| 9 | 12 | 35462 | WASHER-Rocker Cover Stud | 14 | | 2 |
| 10 | 16 | 56766 | STUD-Rocker Cover | 14 | | 2 |
| 11 | 27 | 14765 | GASKET-Rocker Cover | 2 | | 2,5 |
| 12 | | 96028 | LOCK-Valve | 32 | | 2 |
| 13 | | 98598 | RETAINER | 16 | | 2 |
| 14 | | 15832 | SEAL-Valve | 16 | | 2,5 |
| 15 | 24 | 13455 | SPRING | 16 | | 2 |
| 16 | 15 | 54531 | SHIM (.015)-Valve Spring | AR | | 2,4 |
| 16 | 15 | 77624 | SHIM (.030)-Valve Spring | AR | | 2,4 |
| 17 | | 13024 | VALVE-Exhaust | 8 | | 2 |
| 18 | | 98678 | VALVE-Inlet (2.190 Dia.) (Standard) | 8 | | 2 |
| 19 | | 848509 | PUSHROD-Valve (8.650) | 8 | (INLET) | 2 |
| 19 | | 848508 | PUSHROD-Valve (9.600) | 8 | (EXHAUST) | 2 |
| 20 | | 49132 | GUIDE-Push Rod | 8 | | 2 |
| 21 | 10 | 847875 | SCREW (.437-14 x 3.960)-Cylinder | 4 | | 2 |
| 21 | 10 | 847876 | SCREW (.437-14 x 4.180)-Cylinder | 20 | | 2 |
| 22 | | 14729 | ARM-Valve Rocker | 16 | | 2 |
| 23 | 11 | 848610 | NUT-Valve Rocker Arm | 16 | | 2 |
| 24 | | 95820 | STUD-Valve Rocker Arm | 16 | | 2 |
| 25 | 938 | 817129 | HEAD ASSEMBLY-Cylinder | 2 | | 2 |
| NS | 22 | 61162 | PLUG (.500-14) | 1 | | |
| 26 | 10 | 848495 | SCREW (.437-14 x 2.110)-Cylinder | 8 | | 2 |
| 27 | 27 | 822740 | GASKET-Cylinder Head | 2 | | 2,5 |
| 28 | 12 | 848542 | WASHER-Cylinder Head Screw (.4 | 8 | | 2 |
| 29 | 12 | 847877 | WASHER-Cylinder Head Screw (.4 | 24 | | 2 |
| NS | 92 | 91601 | SEALER-Red RTV | AR | (REQUIRED FOR COMPLETE O' | 1,3,4 |
| NS | 92 | 34227 | PERFECT SEAL | AR | (REQUIRED FOR COMPLETE O' | 1,2 |
| . | 27 | 822740A | GASKET SET-Engine Overhaul | 1 | | |
| . | | 847718A10 | COMPONENT OF PARTIAL ENGIN | | | |